



Technical Data Sheet Velate™ 368 Coalescent

Applications

- Architectural coatings
- Exterior architectural coatings
- Interior flat architectural coatings
- Interior non-flat architectural coatings
- Wood coatings

Key Attributes

- Good coalescing efficiency
- LVP-VOC
- Low odor
- Non-HAP
- Non-SARA
- Non-yellowing
- REACH compliant
- · Readily biodegradable

Product Description

Velate[™] 368 is low odor and low viscosity coalescent. By virtue of having lower odor than most coalescents, paints formulated with Velate[™] 368 have minimal or no odor in freshly painted rooms. The principal use of Velate[™] 368 is as a coalescent for trade sales latex paints.

Typical Properties

Property	Typical Value, Units
General	,
Assay	99.0 wt % min.
Autoignition Temperature	398 °C
Boiling Point	
@ 760 mm Hg	297 °C (566.6 °F)
Coefficient of thermal expansion	0.00072 cm ³ /cm ³ /°C
Color	
Pt-Co	40 max.
Dielectric breakdown voltage	40 KV
Flash Point	
Open cup	162 °C
Heat of Combustion	15,695 Btu/lb
Pour Point	<-57 °C
Refractive Index	
@ 20°C	1.489
Solubility	
Aliphatic hydrocarbons	Soluble
Aromatic hydrocarbons	Soluble
Water	Insoluble
Specific Gravity	
@ 25°C/25°C	0.962
Viscosity	
@ 0°C	0.020 Pa.s

Comments

Properties reported here are typical of average lots. Eastman makes no representation that the material in any

particular shipment will conform exactly to the values given.

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